

# KLAMPRESS BELT INSTALLATION DIAGRAM

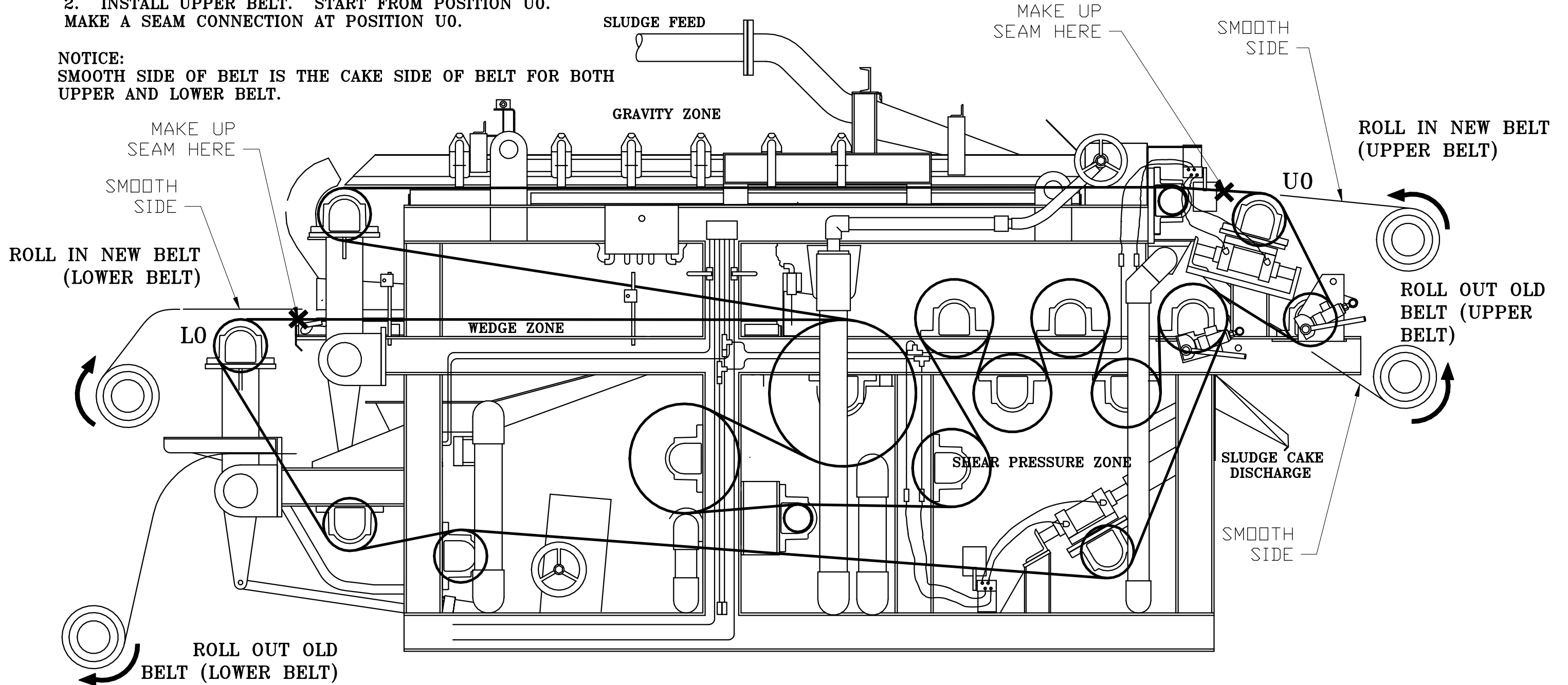
KEEP HANDS AWAY FROM THE BELTS WHERE THEY GO AROUND ROLLERS OR THROUGH WASHBOXES AND OTHER PINCH POINTS!

## BELT REPLACEMENT PROCEDURES:

1. INSTALL LOWER BELT FIRST. FIRST RETRACT LOWER BELT CYLINDER. PART THE BELT SEAM AT POSITION L0. CONNECT NEW BELT TO OLD BELT WITH SEAM SLOWLY. CAREFULLY DRIVE PRESS TO PULL IN THE NEW BELT. ROLL UP OLD BELT AS IT COMES OUT.

2. INSTALL UPPER BELT. START FROM POSITION U0. MAKE A SEAM CONNECTION AT POSITION U0.

NOTICE:  
SMOOTH SIDE OF BELT IS THE CAKE SIDE OF BELT FOR BOTH UPPER AND LOWER BELT.

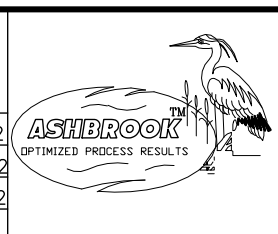


REVISIONS				REVISIONS			
REV	DATE	DESCRIPTION	BY	APP'D	REV	DATE	DESCRIPTION
1	2/04	REVISED INSTRUCTIONS & CORRECTED ILLUSTRATION	DE	DET	7		
2					8		
3					9		
4					10		
5					11		
6					12		

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**TOLERANCE UNLESS NOTED:**  
ALL DIMENSIONS IN INCHES.  
BREAK ALL SHARP EDGES  
FRACTIONAL = ± 1/32"  
ANGLES = ± 1/2°  
DECIMAL .XX = ± .03  
X = ± .1, .XXX = ± .015  
MACH. SURFACE 125√ MAX.

DRAWN JET DATE 11/18/02  
CHECKED JET DATE 11/18/02  
APPROVED DET DATE 11/18/02  
NEXT ASS'Y N/A WEIGHT N/A



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TITLE  
**KLAMPRESS TYPE 85  
BELT PATH DIAGRAM  
STANDARD MODEL**

SCALE 1/16 DWG. NO. SK002601 REV 1  
CUSTOMER ASHBROOK